



CIVILSAFETY
SAFETY AND TRAINING

CPCWHS1001 Prepare to work safely in the construction industry



Learner Guide

NOTE: *This Assessment must be printed in colour due to Risk Management charts and Fire-fighting Equipment information.*



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Introduction

This training kit is based on the National Unit of Competency: CPCWHS1001A Prepare to work safely in the construction industry.

This unit specifies the outcomes required to undertake Work Health and Safety (WHS) induction training within the construction industry.

It requires the ability to demonstrate personal awareness of WHS legislative requirements, and the basic principles of risk management and prevention of injury and illness in the construction industry. Licencing requirements will apply to this unit depending on the regulatory requirements of each jurisdiction.



This unit of competency supports the attainment of the basic WHS knowledge required prior to undertaking designated work tasks within any of the sectors within the construction industry. This unit meets the general construction induction training requirements of:

- Part 1.1 Definitions and Part 6.5 of the Model Work Health and Safety Regulations;
- Division 11 of Part 3 of the Occupational Safety and Health Regulations 1996 for Western Australia; and
- Division 3 of Part 5.1 of the Occupational Health and Safety Regulations 2007 for Victoria.

It is expected that site-specific induction training will be conducted prior to conducting construction work.

Course Overview

This course offers the general WHS induction information you require to work on a construction site in Australia. The course covers:

- The Work Health and Safety legislative framework.
- Hazards and risks.
- Construction industry terminology and knowledge.
- Accidents and incidents.
- Site safety and safe work practices.

After completing this course participants will have a basic knowledge of WHS legislative requirements, particularly as they pertain to your roles and responsibilities as a professional involved in the construction industry.

Participants will also have a good understanding of the main hazards in the construction industry and the common principles of risk control.



What is Construction Work?

The National Code of Practice for Induction for Construction Work defines construction work as:

“Any work on or in the vicinity of a construction site carried out in connection with the construction, alteration, conversion, fitting out, commissioning, renovation, repair, maintenance, de-commissioning, demolition or dismantling of any structure, and includes:

- The demolition or dismantling of a structure, or part of a structure, and the removal from the construction site of any product or waste resulting from the demolition or dismantling
- The assembly of prefabricated elements to form a structure or the disassembly of prefabricated elements, which, immediately before such disassembly, formed a structure
- Any work in connection with any excavation, landscaping, preparatory work, or site preparation carried out for the purpose of any work referred to in this definition, and
- Any work referred to in this definition carried out under water, including work on buoys, obstructions to navigation, rafts, ships, and wrecks.

It does not include the exploration for or extraction of mineral resources or preparatory work relating to the extraction carried out at a place where such exploration or extraction is carried out.”

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WHS Requirements

WHS legislation is defined as laws and guidelines to help keep your workplace safe. These can be broken down into four main types:

Acts	Laws to protect the health, safety and welfare of people at work.
Regulations	Gives more details or information on particular parts of the Act.
Codes of Practice / Compliance Codes	Are practical instructions on how to meet the terms of the Law.
Australian Standards	Give you the minimum levels of performance or quality for a hazard, work process or product.

Harmonisation of Work Health and Safety Legislation

In response to industry calls for greater national consistency, the Commonwealth, states and territories have agreed to implement nationally harmonised Work Health and Safety (WHS) legislation to commence on 1 January 2012.

While not all states and territories have actually implemented the model WHS legislation as of the start of 2012, it is important to be aware of these changes, as all states and territories will eventually implement them.

Harmonisation aims to develop consistent, reasonable and effective safety standards and protections for all Australian workers through uniform WHS laws, regulations and codes of practice.

WHS State and Territory Acts:

- Australian Capital Territory: Work Health and Safety Act 2011
- New South Wales: Work Health and Safety Act 2011
- Northern Territory: Work Health and Safety (National Uniform Legislation) Act 2011
- Queensland: Work Health and Safety Act 2011
- South Australia: Work Health and Safety Act 2012
- Tasmania: Work Health and Safety Act 2012
- Victoria: Occupational Health and Safety Act 2004
- Western Australia: Occupational Safety and Health Act 1984.

Key Elements of The Work Health and Safety Legislation

The following key elements of the WHS legislation will impact the way you do your job, and the responsibilities of your workplace:

1.	There is a primary duty of care requiring persons conducting a business or undertaking (PCBU) to ensure, so far as is reasonably practicable , the health and safety of workers and others who may be affected by the carrying out of work.
2.	A requirement that officers of corporations and unincorporated bodies exercise due diligence to ensure compliance.
3.	Workers must exercise reasonable care that their acts or omissions do not adversely affect the health and safety of person at a workplace.

The legislation also outlines requirements for:

- The reporting requirements for notifiable incidents.
- Licences, permits and registrations (e.g. for persons engaged in high risk work or users of certain plant or substances).
- Provision for worker consultation, participation and representation at the workplace.
- Provision for the resolution of health and safety issues.
- Protection against discrimination.

Many specific details relating to WHS will be negotiated within the workplace in accordance with the legislation.

A list of common WHS terms and their definitions can be found in appendix 1A.

It is important that you speak with your Health and Safety Representative or supervisor for more information on how these elements will affect your day-to-day operations, or if you have any concerns relating to health and safety.

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It is important that you are familiar with the WHS laws that exist in your state or territory. Each state in Australia has its own WHS legislation and regulations that must be followed. The following WHS legislative requirements will affect the way that you work in the construction industry:

- Australian Standards.
- Construction Industry WHS Standards and Guidelines.
- Duty of Care.
- Health and Safety Representatives, Committees and Supervisors.
- Licences, Tickets or Certificates of Competency.
- National safety standards.
- WHS and Welfare Acts and regulations.
- Safety Codes of Practice.



Talk to your WHS officer or representative if you have any questions about legislative requirements.

National Code of Practice for Induction for Construction Work

The National Code of Practice for Induction for Construction (2007) work provides guidance to general and residential construction workers on the types of induction training to provide an awareness and understanding of common construction workplace hazards and how they should be managed.

The code of practice outlines the requirements of induction training across three different areas:

- **General** – Safety training used to provide basic knowledge of OHS legislative requirements and risk management processes in the construction industry.
- **Site** – This training occurs when you arrive at a site and provides information about specific OHS issues or requirements for that particular site (or part of that site).
- **Task-specific** – This induction provides information relating to OHS issues for a specific work activity undertaken by a particular occupation, industry sector or occupation.

The purpose of these training materials is to meet the requirements of General Induction Training.

Who Does General Induction Training Apply to?

The code of practice recommends general induction training for the following people, occupations and tasks:

- Casual, part-time or labour-hire persons performing construction work.
- Owners carrying out construction work.
- Installation of joinery, pre-cast concrete panels, windows.
- Delivery drivers dropping off materials inside the construction zone.
- Engineers and surveyors who undertake preparatory site work.
- Cleaning and maintenance of structures under construction.
- Work experience students undertaking construction work.
- Traffic control for on-site construction work.
- Finishing and fit-out work such as painting, tiling, carpet laying, floor sanding.
- Landscaping.

Duty of Care

Both you and your employer/PCBU have a legal responsibility under duty of care to do everything reasonably practicable to protect others from harm in the workplace.

Duty of care applies to:

- Employers/PCBU and self-employed persons.
- Persons in control of the worksite.
- Supervisors.
- Manufacturers and suppliers.
- Workers.
- Subcontractors and inspectors.

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Your own responsibilities (as a worker / employee) are to comply with safe work practices and policies, including activities that require licences, tickets or certificates of competency, as well to help the employer/PCBU on WHS matters. You should take reasonable care to protect the health and safety of yourself and others through your actions at work.



Your employer's/PCBU's responsibility is to provide a safe working environment, systems, equipment, personal protective equipment (PPE), facilities, WHS information, first aid, instruction and training. This safe environment should also extend to protecting members of the public or visitors to the construction site.

Safe Work Practices

Safe work practices are the actions that you take while at work to minimise the chance of causing harm to yourself, others or equipment.

It is your responsibility to make sure that you work in a safe way to avoid accidents.

Access to Site Amenities Such as Drinking Water and Toilets



There should be toilets and clean drinking water on site for you to use. It is your responsibility to make sure the toilet facilities are clean and hygienic. You should always wash your hands to maintain hygiene and safe work practices.

Drink plenty of water during the day to keep yourself hydrated, especially if you are working outside in the sun. Dehydration can cause fatigue and make it harder for you to concentrate.



Drugs and Alcohol at Work

Drugs and alcohol can affect your ability to concentrate and work safely. You are a danger to yourself and to those around you when working under the influence of drugs and alcohol. You should never use or be affected by drugs and / or alcohol while at work and on site.

Identifying and Reporting Hazards, Incidents and Injuries

As outlines in this Learner Guide, you must always report any identified hazards, incidents and injuries within the workplace (follow company and WHS reporting policies and procedures) to maintain safe work practices.

Plant and Equipment Including Licencing, Competency and Refresher Training

For some jobs in the construction industry, special training or a high risk licence, competency or licence is required to ensure they are carried out safely. These may include:

- Driving a forklift.
- Erecting scaffolding over 4 metres.
- Dogging, rigging and directing cranes.
- Hoist and crane operation.
- Using earthmoving equipment such as haul trucks.
- Handling dangerous materials.
- Working in confined spaces, and gas testing atmospheres.
- Plumbing, electrical and building work.



Always follow safety procedures (such as JSA's, Safe Operating Procedures, Manufacturer's Specifications and Guidelines) when performing work tasks and using equipment, plant and machinery.

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Wearing Personal Protective Equipment and Clothing

Personal protective equipment (PPE) can help to reduce the effects or chance of being hurt.

PPE includes:

- Hard hats.
- Ear muffs.
- Safety goggles.
- Boots.
- Gloves.
- High-visibility (hi-vis) clothing.
- Respiratory equipment.
- Aprons.
- Arm guards.
- UV-protective clothing and sunscreen.



Make sure that you have at least the minimum PPE required at all times; and that your PPE fits correctly and is safe to use.

Housekeeping

Clean up any rubbish you make as you work to help prevent tripping accidents, or accidents caused by flying debris.



Storing Materials and Equipment Properly

Make sure all equipment and materials are stored properly and safely. Stack materials neatly in their designated areas so that they don't fall out on the next person who tries to get to them. Make sure all equipment is stored according to the manufacturer's instructions.

Correctly Storing and Removing Debris

Dispose of any debris properly without impacting negatively on the environment. Make sure all materials are collected and removed properly according to the SDS or company and site procedures.

Preventing Bullying and Harassment

Bullying is not tolerated in any workplace. If you are being bullied, or see somebody else being bullied you must report it immediately.



Smoking on Site

Only smoke in designated areas away from flammable materials.



Designated Smoking Areas will be identified in company policies and procedures and site signs and symbols.

Smoking around flammable materials is extremely dangerous. **Make sure you don't do it!**

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Risk Management

Risk management is the process of reducing or managing the risks when working with a hazard or in a hazardous situation and should take into consideration the context of the organisation and worksite.

Risk management must be conducted in accordance with:

- Legislative, organisation and site requirements/procedures.
- Australian Standards (AS/NZS ISO 31000:2009).
- Codes of Practice.
- Employment and workplace relations legislation.
- Equal employment opportunity and disability legislation.



HAZARDS CREATE RISK. CHECK FOR HAZARDS.

- A **RISK** is the chance of a hazard hurting you or somebody else or causing some damage.
- A **HAZARD** is the thing or situation that causes injury, harm or damage.
- If you can remove or at least control a **HAZARD** you can reduce the **RISK** involved.

Risk management is the process of identifying risks or hazards so that you can take action to eliminate or control them.

Risk management is made up of the following stages:



Consultation, reporting, communicating with others, monitoring and review should be planned for and carried out at every stage of the risk management process.



Consultation and Communicating with Others

Communication and consulting with others is an important part of the risk management process and should take place at all stages. Identifying risks and hazards and coming up with ways of controlling them includes talking to the people with knowledge of the situation, or who are directly affected by any action you may take.

You should always talk to any workers involved in the hazard control measures as well as the WHS officer or supervisor. This will help ensure that risks and hazards are not only effectively identified but that those involved with controlling and treating them are clear of their role and responsibilities in the risk management process. It also allows different skills, expertise and views to be brought together to enhance and support the risk management process.

It is important that different views and concerns are identified and recorded as part of the consultation and then taken into account during the decision-making process.

Controlling a hazard can be a team effort and it's important that everybody knows what they need to do and how/if they need to change their work process to suit.

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Risk / Hazard Identification

Each worksite has its own specific risks and hazards. A site induction needs to inform you of any hazards which exist on site. Some of these hazards can be removed through staff training, better equipment and safe work methods. Talk to the WHS officer for more information.

Each specific worksite will have risk management procedures, safety systems and information, and procedures for communication, reporting and record keeping.



Before conducting a risk assessment at a worksite, check to see what systems and procedures are in place as they may affect the outcomes of the risk assessment. It is important that suitably knowledgeable personnel/workers are involved in the risk identification process.

To identify possible risks and hazards walk all around the work area and check:

- **Up High**
 - Hazards could include: obstructions, power lines, trees, scaffolding, cranes.
- **Eye Level**
 - Hazards could include: other workers, equipment, machines, hazardous materials, obstructions.
- **Down Low**
 - Hazards could include: surface condition, spills, debris, underground services, weight-bearing ability.



Make a note of any hazard you identify in the area. Remember, a hazard can also be a situation so keep an eye on how the people around you are working too.

You should also check records of injuries and incidents, safety tags and talk to other workers.

Safety Data Sheets (SDS) can be useful tools in identifying potential hazards so make sure you check the SDS documents for your site.

Hazards are not only environmental, and may be caused by the way a job is carried out, or by the equipment being used.

Each task/procedure/function needs to be evaluated for risks, as well as the work area where the work is being carried out.

You need to recognise the type and scope of risks that are yet to be resolved and understand the likely impact so as to evaluate the situation and begin to implement control measures.



Basic Five (5) Step Principles of Risk Management:

1. Identify Hazard
2. Assess Risk
3. Consult and Report
4. Control Hazard
5. Review

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Construction Hazards

Construction hazards could include the following:

Asbestos	Could release airborne asbestos fibres and dust which can lead to illness.
Confined spaces.	Could suffocate.
Chemical spills, including toxic or flammable vapour emissions.	Could cause fire and explosion, toxic atmosphere, burns, or uncontrolled reaction with other chemicals, or environmental contamination.
Electrical safety, including power lines, cords and equipment.	Could be electrocuted.
Excavations and trenches, including underground services.	Could fall in, could collapse. Or could hit underground services such as septic tanks, water mains and underground electricity. Always Dial Before You Dig: www.1100.com.au
Falling objects.	Could cause damage to property or injury to personnel/workers.
Fire	Could cause damage to property or injury to personnel/workers.
Hazardous substances and dangerous goods.	Exposure may cause injury.
HIV and other infectious diseases.	Could contract diseases from unsafe or unhygienic facilities.
Liquids under pressure	Could cause an explosion and injury
Hot and cold working environments (temperatures).	Could cause dehydration/sunburn or exposure to cold could cause hypothermia.
Manual handling.	Could cause injury (strain).
Noise, dust and vapours	Could cause hearing, breathing or vision problems.
Plant and equipment.	Could be struck by or injured while using mobile equipment.
Traffic and mobile plant.	Could be hit by moving vehicles.
Unplanned collapse, including structural collapse.	Could cause damage to property or injury to personnel/workers.
Ultraviolet (UV) radiation.	Could cause sunburn.
Working at heights, including scaffolding.	Could fall from height, objects could fall from heights.
Overhanging beams and protrusions	Objects could fall from heights and/or cause injury to personnel.
Sharp equipment	Could cause injury to personnel

An example of an Injury and Dangerous Occurrence Report Form can be found in appendix 1D.

Construction Incidents

Incidents resulting in personal injury or any damage to property, **must** be reported. **Near misses or dangerous occurrences** that do not cause injury but may pose an immediate and significant risk to persons or property, **need**

to be reported so that action can be taken to prevent reoccurrence. Follow your company procedures and policies on how to report near misses and dangerous occurrences; this may include completing an Injury and Dangerous Occurrence Report Form.

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Once a risk has been identified check for any existing procedural documentation, workplace procedure or workplace policy, which describes how to eliminate or control the risk. It is important that all records, policies and procedures are kept up to date so that the most relevant information is available and used.

Talk to other workers, your manager, supervisor, team leader or health and safety representative to find out if the risk has already been addressed, and what techniques are available to you to resolve

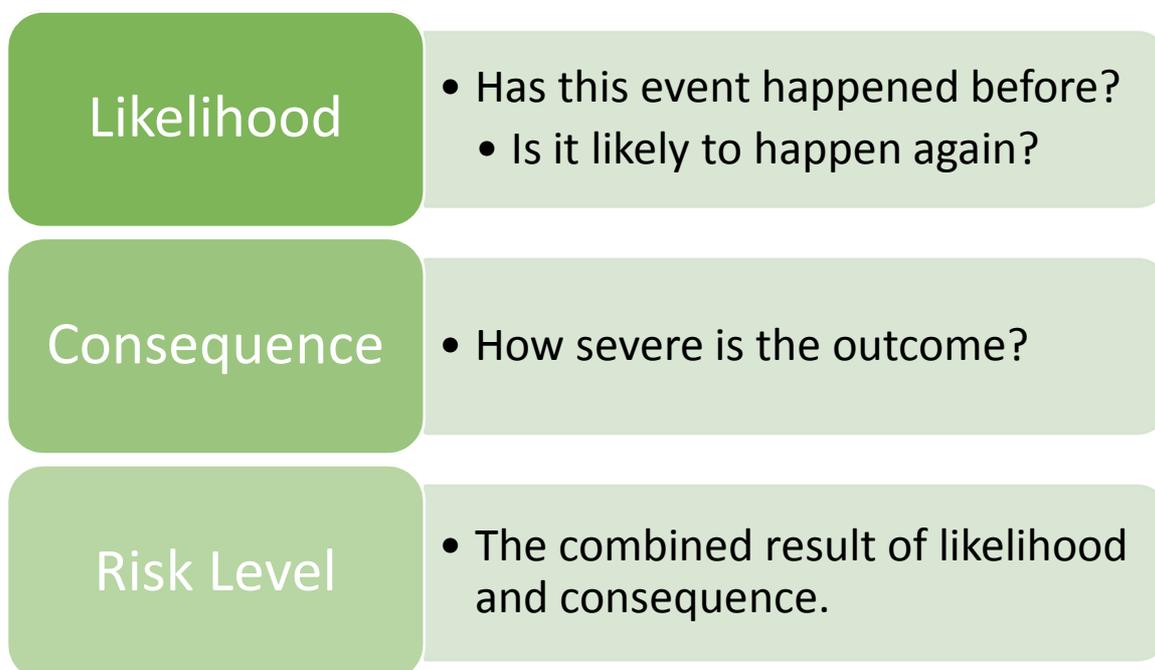
it. If you find that there is no documentation or guideline in place to resolve an identified risk, you need to assess the risk and identify a feasible course of action to deal with it.

Risk Assessment

A risk assessment involves completing a risk analysis and a risk evaluation.

Risk Analysis

Risk analysis involves considering what are the causes and sources of risks and comprises three factors:



Using a table similar to the one shown here you can analyse how high the risk level is.

LIKELIHOOD	CONSEQUENCE				
	Insignificant	Minor First Aid Required	Moderate Medical Attention and Time Off Work	Major Long Term Illness or Serious Injury	Severe Kill or Cause Permanent Disability or Illness
Almost Certain	M	H	H	VH	VH
Likely	M	M	H	H	VH
Possible	L	M	H	H	VH
Unlikely	L	L	M	M	H
Rare	L	L	M	M	M

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Risk Evaluation

Risk evaluation is based upon the outcomes and results of the risk analysis.

Risk evaluation involves making decisions about which risks need to be treated and the order in which they should be treated.

It should take into consideration the context of the risks in relation to:

- The organisation.
- The worksite.
- The relevant laws.
- Regulations.
- Other policies, procedures and requirements.

Using a table similar to the one shown you can evaluate how soon you should act to remove or control the hazard to achieve an acceptable level of risk.

RISK LEVEL	ACTION
VERY HIGH (VH)	<p><u>Act immediately:</u></p> <p>The proposed task or process activity must not proceed. Steps must be taken to lower the risk level to as low as reasonably practicable using the hierarchy of risk controls.</p>
HIGH (H)	<p><u>Act today:</u></p> <p>The proposed activity can only proceed, provided that:</p> <ol style="list-style-type: none"> 1. The risk level has been reduced to as low as reasonably practicable using the hierarchy of risk controls. 2. The risk controls must include those identified in legislation, Australian Standards, Codes of Practice etc. 3. The risk assessment has been reviewed and approved by the Supervisor. 4. A Safe Working Procedure or Safe Work Method has been prepared. 5. The supervisor must review and document the effectiveness of the implemented risk controls.
MEDIUM (M)	<p><u>Act this week:</u></p> <p>The proposed task or process can proceed, provided that:</p> <ol style="list-style-type: none"> 1. The risk level has been reduced to as low as reasonably practicable using the hierarchy of risk controls. 2. The risk assessment has been reviewed and approved by the Supervisor. 3. A Safe Working Procedure or Safe Work Method has been prepared.
LOW (L)	<p><u>Act this month:</u></p> <p>Managed by local documented routine procedures, which must include application of the hierarchy of controls.</p>

Any task with a Very High risk level is absolutely unacceptable to carry out. Steps must be taken to reduce the risk level.

Risk Treatment

Once risks have been identified, analysed and evaluated, risk treatment options need to be considered and applied.

Risk treatment involves selecting one or more options to modify a risk and then implementing the selected option/s. Risk treatments should be recorded in a risk treatment plan.

Once an option has been implemented it may be referred to as a risk control.

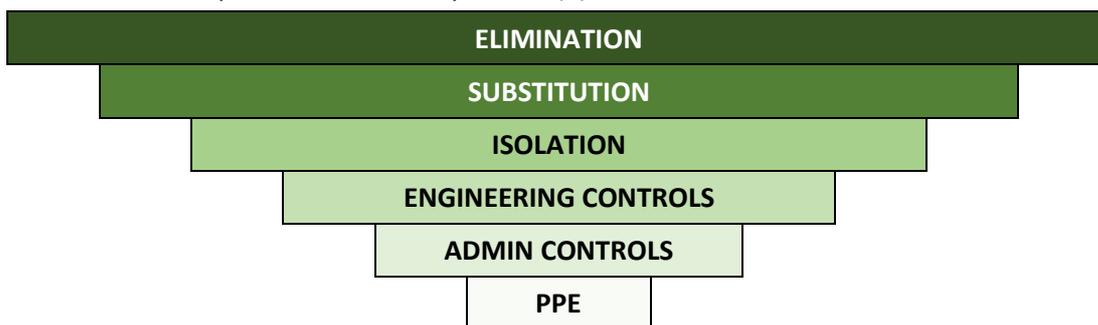


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Consider Hazard / Risk Control Strategy Options

The Hierarchy of Hazard Control is the name given to a range of control methods used to eliminate or control hazards and risks in the workplace. The Hierarchy has six (6) levels:



1. ELIMINATION	Completely remove the hazard. This is the best kind of hazard control.
2. SUBSTITUTION	Swap a dangerous work method or situation for one that is less dangerous.
3. ISOLATION	Isolate or restrict access to the hazard.
4. ENGINEERING CONTROLS	Use equipment to lower the risk level.
5. ADMINISTRATIVE CONTROLS (Safe Work Practices)	Site rules and policies attempt to control a hazard.
6. PERSONAL PROTECTIVE EQUIPMENT (PPE)	The least effective control. Use PPE while you carry out your work.

It is important to consider all of the options available when deciding on the best course of action. Not all options are feasible or possible under some circumstances.

You may need to use a number of control measures in conjunction to reduce the risk level to an acceptable level. The risk treatment plan should clearly identify the order in which to implement the individual risk treatments.

Identify the Resources Required to Implement the Control Strategy

These resources should also be outlined in the risk treatment plan and could include:

- New or different equipment.
- Staff training.
- More personnel/workers.
- Creation of procedures and instructions.
- Fencing or traffic control.

Is the Control Strategy Practical and Realistic?

Once you have determined the course of action that achieves the greatest reduction in risk, and the resources required to implement it, you need to determine if this is feasible (practical and realistic).

- How long will the implementation take?
- What will it cost?
- How many people will it involve?
- Are special requirements, permits or training required?



All of these factors need to be considered when deciding on the course of action to take.

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Implement the Control Strategy

Once you have come to the conclusion that the action is appropriate, feasible and reduces the level of risk to an acceptable level it is time to take action and implement the control measures. Plan out, in detail, the steps required to implement the control strategies. This plan is called the Risk Treatment Plan.



Consult with other workers and management to ensure the implementation is done correctly and does not have a negative bearing on other trades, procedures or workers. With the risk control measure in place you will need to review the level of risk to determine if more needs to be done to lower the risk level.

The acceptable level of risk is determined by an organisation's policy, goals and objectives towards safety. Talk to your supervisor or health and safety representative if you are not sure about whether or not the risk has been reduced enough to carry out the work. If you determine the risk to be at an unacceptable level, the work must not be carried out until the situation can be reviewed by an authorised person.

Review of the Risk Treatment Plan

The risk treatment plan documents how the chosen risk treatment options will be implemented. The risk treatment plan should also include:

- The reasons and expected benefits of the chosen risk treatments.
- Those responsible for approving and implementing the plan.
- The actions proposed to be taken.
- All resources required.
- How work should be carried out with the controls in place.
- Requirements for reporting and monitoring of the treatment.
- The timing and schedule for the implementation of the treatment.

Risk treatment plans should be discussed with appropriate personnel/workers and included within the management processes of the organisation.

Monitor and Review Risk Management Process

Monitoring and review are an important part of the risk management process and should be planned for at every stage. Monitoring and review involves regular surveillance and checking and responsibilities concerning it should be clearly defined. Monitoring and review should:

- Ensure that treatments and controls are effective and efficient.
- Aim to improve risk assessment through obtaining further information.
- Be used to analyse events and changes that have occurred through the implementation of the process and any lessons that may be learned from this.
- Be used to detect any changes, including changes to risks, which may require revision of treatments, or the emergence of new risks.

It is important that monitoring and review results are recorded and reported according to organisational policies and procedures.

Reporting and Record Keeping

Make sure you record any action you've taken and talk to your supervisor and WHS officer about the control strategies in place.

Reports and records could include:

- Risk Assessment Reports.
- Incident Reports.
- Job Safety Analysis.
- Safe Work Method Statements.

Keeping records is important as they can help ensure that any risk management activities are traceable. Records also provide a basis for improving methods and tools in the risk management process, as well as improving the overall process.

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WHS Communication

It is a legal requirement that you are able to access and contribute to OHS/WHS information in the workplace. It encourages employers and workers to cooperate to ensure health and safety for everyone.

WHS information can be gained through:

- Discussions with WHS representatives.
- WHS meetings.
- WHS notices, newsletters, bulletins and correspondence.
- WHS participative arrangements.
- Processes for raising WHS issues.
- Toolbox talks.
- Workplace consultation relating to WHS issues and changes.



WHS Information and Documentation

WHS information and documentation must be made available to you. Documentation could include:

- Accident and incident reports.
- Acts and regulations.
- Australian standards.
- Codes of practice/Compliance Codes.
- Construction documentation and plans.
- Online (Industry and Government websites such as Safe Work Australia).
- Emergency information contact.
- Evacuation plans.
- First aid plan.
- Guidance notes.
- Safe Work Method Statements.
- Information from Supervisor/PCBU or other workers.
- Labels.
- Job Safety Analysis (JSA)
- Safety Data Sheets (SDS).
- Proformas for reporting hazards, incidents and injuries.
- Reports of near misses and dangerous occurrences.
- Risk assessments.
- Safety meeting minutes.
- Site safety inspection reports.

An example of a JSA can be found in Appendix 1G; an example of a SDS can be found in Appendix 1F.

WHS Reports and Forms

Site Safety Inspection Reports

Before starting work it is important to check that the worksite is safe. Once you have completed a check, record any hazards that you have found and report to your supervisor or WHS representative to decide the best course of action.

Risk Assessment Reports

Once you have completed a risk assessment of any hazards you have found, it is important to record your observations and the actions you plan to take. This information will assist in the completion of the Safe Work Method Statement.

Safe Work Method Statement (SWMS)

A Safe Work Method Statement is a site-specific statement that must be prepared before any high-risk construction work is commenced. It covers the job and safety responsibilities of each member of a work group. Workers should be involved in discussions of tasks, associated hazards, risks and controls. **See Appendix 1C for a copy of a Safe Work Method Statement.**

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Incident and Accident Reports

Incident and accident reports must be completed in the event of any incident. Use as much detail as possible when filling out these forms as it may have a bearing on the outcome of workers compensation and safety improvements in the workplace.

WHS Personnel

There are a number of different people that you can talk to about various WHS issues:

- Your supervisor or manager (where there are no designated WHS people).
- Your WHS representative.
- Your workplace WHS committee.
- Emergency services staff.
- First aid officers.



It is important that you know who your WHS representative is. They are employed to represent your worksite and you as a worker.

Your WHS representative is there to give information on WHS, raise your views, interests and concerns to an WHS committee.

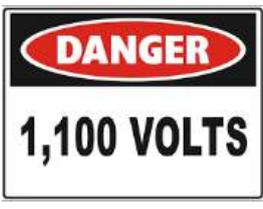
An WHS committee is a group of people on a worksite or in your company who decide on workplace safety issues.

A First Aid Officer is responsible for monitoring and maintaining first aid facilities in their office, administering first aid and assisting the WHS Site Officer (where the WHS Site Officer is not also the First Aid Officer), in monitoring and reporting WHS risks and incidents.

They are responsible for looking at safety issues and suggesting ways of improving the work practices, use of equipment, communication and training of staff. They should meet every six months.

Common Workplace Signage

Another important safeguard method is the use of appropriate signage within and around the worksite. Signs have different colours, which represent instructions. **For example: Red (do not), Blue (must do), Yellow (be aware) and Green (information).**

			
<p>Danger Signs</p> <p>AS 1319 specifies that these signs are to be used where conditions are likely to be life threatening. The sign is to incorporate the word DANGER in white letters on a red oval shape inside a black rectangle.</p>	<p>Warning Signs</p> <p>AS 1319 specifies that these signs warn of conditions that are NOT likely to be life threatening if the message is ignored. The symbol used is a yellow equilateral triangle with a black enclosure.</p>	<p>Prohibition Signs</p> <p>AS 1319 specifies these signs are to have a red annulus and slash symbol on a white background. They indicate actions or activities that are not permitted.</p>	<p>Mandatory Signs</p> <p>AS 1319 specifies these signs shall be a blue disc with the symbol in white. The word MUST is usually contained in the message.</p>

[Continued...]

			
<p>Emergency Signs</p> <p>AS 1319 specifies these signs shall comprise of a white symbol or text on a green rectangle with white enclosure. These signs indicate the location or direction to emergency related facilities and first aid or safety equipment.</p>	<p>Fire Signs</p> <p>AS 1319 - 1994 refers to fire signs which are covered in AS 2444 - 1995. These signs indicate the location of fire alarms and fire fighting equipment. Signs shall comprise a red rectangle sign with a white legend and enclosure.</p>	<p>Hazchem Signs</p> <p>AS 1216 - 1995 specifies the relevant "designs, layout and size". These signs are prescribed in the "Australian Dangerous Goods Code" and various State Government "Dangerous Goods, Storage and Handling Regulations".</p>	<p>Safety Tags & Lockout Systems</p> <p>These are isolation systems that help to prevent incidents by making sure faulty equipment is not used. A lockout prevents operation of equipment by an unauthorised person. Only the person who placed a tag or lockout device can remove it.</p>

			
<p>Site Safety, Directional, Traffic and Warning Signs and Symbols.</p>			

Workplace Emergencies

Construction site emergencies may include:

- Fire.
- Gas leak.
- Toxic and/or flammable vapours emission.
- Vehicle/machine accident.
- Chemical spill.
- Injury to personnel/workers.
- Structural collapse.

DIAL '000' IF THERE IS AN EMERGENCY.

Emergency Response

In the case of an emergency:

- Remain calm.
- Raise the alarm with WHS personnel, your supervisor and/or first aid officer.
- Get help from emergency services (Dial 000).
- Evacuate if necessary (refer to site emergency plans).

Sample Evacuation Procedure

The purpose of an evacuation procedure or emergency plan is to prevent panic, poor judgement under pressure and breakdown of normal authority and communication. The following is an example of an evacuation procedure:

- Prepare to evacuate when the alarm is raised or when directed by a warden.
- Leave your worksite in a safe condition.
- Close the doors if there is a fire – DO NOT lock them.
- Help anyone in immediate danger.
- Leave the work area via the nearest safe route.
- Follow all directions from wardens and emergency services personnel.
- Move calmly to the nearest assembly point.
- Wait for the all-clear before returning to the work area.

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First Aid Response

During and after a workplace emergency, first aid may need to be administered to individuals who have been affected.

First aid should only be provided by a trained and authorised person. Each work site will have first aid officers who will need to be informed of any injury that requires first aid care. Workers must know how to contact a first aider and access a first aid kit.

It is important that you know how to respond to any first aid situation. If you do not have first aid training you can still assist by carrying out the following procedures:



1. **Checking the immediate area for any danger** – before approaching any injured person check the area to make sure you are not putting yourself in any danger.
2. **Checking the condition of the person** – are they conscious or unconscious? Are they burned, bleeding or suffering some other kind of immediately identifiable injury?
3. **Sending for help** – this should be done as soon as possible. Get in contact with the site first aid officer or if need be, call 000 and request an ambulance.

See Appendix 1H for a copy of the Australian Resuscitation Council (ARC) Basic Life Support Poster.

When speaking on the phone, try your best to maintain your composure, speak clearly to the telephone operator and try to answer all the questions as best you can. There are situations where it maybe necessary to request the use of a bystander’s mobile phone to make the emergency call. **When calling emergency services (Dial 000) let the operator know the following details:**

1. Where the emergency is.
2. What has happened.
3. Are there any injuries.
4. What is being done to solve the emergency.
5. Your name.
6. Who has been contacted.

Do not hang up the phone until you have been given instructions on how to proceed.

Workplace Incidents

An incident is defined as:

An accident resulting in personal/serious injury, death, or damage to property or, a near miss or dangerous occurrence which does not cause injury but may pose an immediate and significant risk to persons or property, and needs to be reported so that action can be taken to prevent recurrence.

Examples of incidents could include:

- Breathing apparatus malfunctioning to the extent that the user's health is in danger.
- Collapse of the floor, wall or ceiling of a building being used as a workplace.
- Collapse or failure of an excavation more than 1.5 metres deep (including any shoring).
- Collapse or partial collapse of a building or structure.
- Collapse, overturning or failure of the load bearing of any scaffolding, lift, crane, hoist or mine-winding equipment.
- Damage to or malfunction of any other major plant.
- Electric shock.
- Electrical short circuit, malfunction or explosion.
- Uncontrolled explosion, fire or escape of gas, hazardous substance or steam.
- Any other unintended or uncontrolled incident or event arising from operations carried on at a workplace.

All incidents MUST be reported!

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Reporting all Hazards, Incidents and Injuries

Depending on the nature and severity of the situation you may need to report to:

- Your supervisor.
- Emergency services (e.g. police, ambulance, fire brigade and emergency rescue).
- WHS regulatory authority (e.g. WorkSafe, WorkCover).

See Appendix 1D for a copy of an Injury and Dangerous Occurrence Report Form.

All reports should be made in writing, verbally (face to face/phone) or using a relevant form. Ask your WHS representative, supervisor at the site office for the relevant forms and procedures for reporting hazards, incidents and injuries. Incident report forms are available for recording the details of incidents in the workplace.

Workers Compensation

If you are injured at work you are eligible for worker's compensation.

This applies to all personnel/workers. Workers compensation can help cover lost wages and the costs of medical expenses

See Appendix 1E for contact details of the regulators in each state and territory.

If injured, you must complete a claim form promptly after an injury, and keep a copy for your own records.

You must also get a medical clearance before returning to work. Contact the WHS regulatory authority in your state for more information.



In Queensland, Workplace Health and Safety Queensland and WorkCover (Queensland) are the responsible authority / regulators.

Personal Protective Equipment

Each workplace and job requires different personal protective equipment (PPE). These items are often a mandatory requirement of entering work areas.

Depending on workplace requirements, environmental factors, and requirements of the job to be done, you may have to wear any of the following:

- Aprons.
- Arm guards.
- Eye protection. (e.g. goggles).
- Hand protection (e.g. gloves).
- Headwear (e.g. hard hat).
- Hearing protection (e.g. muffs).
- High-visibility retro-reflective vests.
- Protective, well-fitting clothing.
- Respiratory protection. (e.g. ½ or full mask respirator).
- Safety footwear. (e.g. boots).
- UV-protective clothing, sunhats, sunglasses and sunscreen.
- Fall protection such as safety harnesses.

If you are not familiar with an item of PPE, ask a competent person to show you how to use it.

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Fire Safety Equipment

There are six common causes of fires in the workplace.

They are; chemical, electrical, started by explosion, started by friction, caused by flammable materials, or caused by mechanical/welding.

The fire safety equipment that is commonly available on construction worksites may include the following:

<p>Breathing Apparatus</p> <p>A self-contained breathing apparatus (SCBA) is a device worn by rescue workers, fire-fighters, and others to provide breathable air in situations with an immediate danger to life and health.</p>	
<p>Fire Blanket</p> <p>Fire blankets are ideal for settings where small Class F fires are a risk such as in kitchens or wherever oils or fats are exposed to potential ignition.</p> <p>They can also be used if a person's clothing has caught fire.</p>	
<p>Fire Extinguisher</p> <p>Portable fire extinguishers can save lives and property by putting out or containing fires within the capability of the extinguisher.</p> <p>However, they must be of the correct type for the particular fire, and they must be used correctly.</p>	
<p>Fire Hose Reel</p> <p>Fire hose reels provide a reasonably accessible and controlled supply of water to combat a potential Class A fire risk.</p> <p>All fire hose reels must comply with Australian Standard AS/NZS1221.</p>	

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Types of Fire Extinguishers

Key:

Green = Suitable

Orange = Limited Effect

Red = Do Not Use

		Type of Extinguisher/Extinguishing Agent									
		Water	Foam	Carbon Dioxide (CO ₂)	Powder AB(E)	Powder BE	Wet Chemical	Vaporising Liquid	Fire Blanket	Fire Hose Reel	
		No / Red Label	Blue Label	Black Label	White Label	White Label	Pale Yellow Label	Yellow Label			
Type of Fire	Class A	Wood, Paper, Plastic Etc.	Green	Green	Orange	Green	Red	Green	Green	Red	
	Class B	Flammable & Combustible Liquids	Red	Green	Orange	Green	Red	Orange	Red	Red	
	Class C	Flammable Gases	Red	Red	Red	Green	Green	Red	Orange	Red	
	Class D	Combustible Metal Fires	Specific, special purpose powder extinguishers are available for Class D metal fires. Seek Expert Advice.								
	Class E	Electrically Energised Equipment	Red	Red	Green	Green	Green	Red	Green	Red	Red
	Class F	Cooking Oils and Fats	Red	Orange	Red	Red	Green	Green	Red	Green	Red

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Appendix 1A: Work Health and Safety Common Terms and Definitions

Person Conducting a Business or Undertaking (PCBU)	<p>A 'person conducting a business or undertaking' (PCBU) replaces the term 'employer'. A PCBU includes all employers, sole traders, principal contractors, unincorporated associations, partnerships and franchisees. Volunteer organisations that also employ people will be PCBUs.</p> <p>A PCBU's primary duty of care is to ensure the health and safety of everyone in the workplace, so far as is reasonably practicable.</p>
Officers	<p>An 'Officer' is a person who makes, or participates in making, decisions that affect the whole or a substantial part of a corporation. This includes Health and Safety Representatives (HSR).</p>
Workers	<p>'Worker' replaces the term 'employee'. It is defined broadly to mean a person who carries out work in any capacity for a PCBU.</p> <p>A 'worker' covers employees, contractors, sub-contractors (and their employees), labour hire employees, outworkers, apprentices, trainees, work experience students and volunteers.</p>
Reasonably Practicable	<p>Reasonably Practicable is defined as action that is, or was at a particular time, reasonably able to be done to help ensure health and safety based on the following factors:</p> <ol style="list-style-type: none"> Chances of the hazard or risk occurring (likelihood). The degree of harm (consequence). The knowledge of persons involved in the situation relating to the hazard or risk and methods of eliminating or controlling it. The availability and suitability of ways to eliminate or control the hazard or risk. The costs involved in taking action to eliminate or control the hazard or risk including consideration of whether the cost involved is inconsistent to the level of risk.
Due Diligence	<p>The Work Health and Safety Act 2011 (the WHS Act 2011) imposes a specific duty on officers of corporations to exercise due diligence to ensure that the corporation meets its work health and safety obligations. In short, they have a responsibility to ensure that the PCBU is doing everything it should to ensure health and safety.</p> <p>The duty requires officers to be proactive in ensuring that the corporation complies with its duty.</p> <p>Due diligence may be demonstrated through the following courses of action:</p> <ol style="list-style-type: none"> Acquiring knowledge of health and safety issues. Understanding operations and associated hazards and risks. Ensuring that appropriate resources and processes are used to eliminate or minimise risks to health and safety. Implementing processes for receiving and responding to information about incidents, hazards and risks. Establishing and maintaining compliance processes. Verifying the provision and use of the resources mentioned in 1-5.

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**Appendix 1B: Hazard / Incident Report Form [Example]****Who uses this form?**

Two people – the worker and his or her supervisor (from the host employer).

Purpose?

When a hazard, incident or accident occurs, record what happened, what investigations occurred, and what was done to prevent future injury or illness in relation to this incident or accident.

What should happen?

The host employer keeps the original and a copy is to be given to the labour-hire agency, to be kept in a file with the host employer's name on it.

PART A – To be completed by Employee

Name of Employee		Date	/ /
Job Title		Time of Incident / Accident	: am / pm
Supervisor		Work Area	

1. Describe the Hazard / Detail what happened – include area and task, equipment, tools and people involved.

2. Possible Solutions / How to prevent Recurrence – Do you have any suggestions for fixing the problem or preventing a repeat.

PART B – To be completed by Supervisor**3. Results of Investigation – Determine whether the hazard is likely to cause an injury and explain what factors caused the event.**

PART C – To be completed by Supervisor**4. Action Taken – Supervisor to identify actions to prevent injury or illness or cause an injury and explain what factors caused the event.**

	ACTION	RESPONSIBILITY	COMPLETION DATE
4.1			/ /
4.2			/ /
4.3			/ /
4.4			/ /
4.5			/ /

Feedback has been provided to person who reported the Hazard / Incident / Accident. (Tick)

Employee Representative (Health & Safety Rep)		Date	/ /
Business Manager		Date	/ /

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Appendix 1C: Safe Work Method Statement (SWMS) [Example]

SWMS Name		SWMS Created By		Date of Creation	/	/
SWMS Summary				Last Review Date	/	/

Company / Contractor Details		Project Details	
Name		Client	
ABN		Contact Name	
Address		Site Address	
Contact No#		Contact No#	
Email		Start Date	

How to complete this SWMS		
1	CONSULT	Consult with all persons who will be involved in the completion of the work.
2	LIST	List each of the steps in the task work being done.
3	IDENTIFY	Describe the health and safety hazards and risks arising from each step in the work.
4	RISK ASSESSMENT	Review the level of risk associated with each hazard listed.
5	CONTROL	Describe how the risks will be controlled, and describe what hazard control measures will be put in place.
6	RESPONSIBILITY	Allocate a person to be responsible for the hazard control measure.
7	REVIEW	Review the effectiveness of the control measures and apply further hazard control.

Training / Qualifications required to carry out work			
PPE required to carry out work			
Are all workers adequately trained and qualified?	<input type="checkbox"/>	Yes	<input type="checkbox"/>
Legislation, Australian Standards & Codes of Practice relevant to work			
Equipment required to carry out work			
Environmental Statement			
Safety Checks required prior to commencement of work			
Coordination with other Trades			
Permits required for commencement of work			
Have these permits been acquired?	<input type="checkbox"/>	Yes	<input type="checkbox"/>
		No	<input type="checkbox"/>

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Safe Work Method Statement Example (continued)

Use this table to determine the level of risk associated with an identified hazard.

LIKELIHOOD	CONSEQUENCE				
	Insignificant	Minor First Aid Required	Moderate Medical Attention and Time Off Work	Major Long Term Illness or Serious Injury	Severe Kill or Cause Permanent Disability or Illness
Almost Certain	M	H	H	VH	VH
Likely	M	M	H	H	VH
Possible	L	M	H	H	VH
Unlikely	L	L	M	M	H
Rare	L	L	M	M	M

RISK LEVEL	ACTION
VERY HIGH	<p><u>Act immediately:</u> The proposed task or process activity must not proceed. Steps must be taken to lower the risk level to as low as reasonably practicable using the hierarchy of risk controls.</p>
HIGH	<p><u>Act today:</u> The proposed activity can only proceed, provided that:</p> <ul style="list-style-type: none"> The risk level has been reduced to as low as reasonably practicable using the hierarchy of risk controls. The risk controls must include those identified in legislation, Australian Standards, Codes of Practice etc. The risk assessment has been reviewed and approved by the Supervisor. A Safe Working Procedure or Safe Work Method has been prepared. The supervisor must review and document the effectiveness of the implemented risk controls.
MEDIUM	<p><u>Act this week:</u> The proposed task or process can proceed, provided that:</p> <ul style="list-style-type: none"> The risk level has been reduced to as low as reasonably practicable using the hierarchy of risk controls. The risk assessment has been reviewed and approved by the Supervisor. A Safe Working Procedure or Safe Work Method has been prepared.
LOW	<p><u>Act this month:</u> Managed by local documented routine procedures, which must include application of the hierarchy of controls.</p>

Work Step	Associated / Identified Hazards	Risk Level (L, M, H, VH)	Hazard Controls	Revised Risk Level (L, M, H, VH)	Person Responsible
Work your way through each step in the work process, giving a brief description of what is required at each stage.	What hazards can be identified for this step?	What is the risk level?	What hazards controls will be put into place to deal with the identified hazards for this step?	Has the risk been reduced?	Who is responsible for carrying out the work and maintaining the hazard controls?

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Safe Work Method Statement Example (continued)

Work Step	Associated / Identified Hazards	Risk Level (L, M, H, VH)	Hazard Controls	Revised Risk Level (L, M, H, VH)	Person Responsible
Work your way through each step in the work process, giving a brief description of what is required at each stage.	What hazards can be identified for this step?	What is the risk level?	What hazards controls will be put into place to deal with the identified hazards for this step?	Has the risk been reduced?	Who is responsible for carrying out the work and maintaining the hazard controls?

PERSONNEL / WORKER SIGNOFF

All personnel/workers required to carry out this task need to be listed below. By signing this SWMS, each person declares that they have carefully read the SWMS and that they understand their responsibilities and requirements to complete the work.

Name (please print)	Position / Qualification	Signature	Date
			/ /
			/ /
			/ /
			/ /
			/ /
			/ /

SENIOR MANAGEMENT SIGNOFF

Does this SWMS meet the necessary safety requirements?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Does this SWMS require review? (Review Date / /)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Additional Comments

Name (please print)	Position / Qualification	Signature	Date
			/ /

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Appendix 1D: Injury and Dangerous Occurrence Report Form [Example]

A About the Employer										
1. Registered Name of Company										
2. Trading Name										
3. Address of the Registered Office					4. Address of Workplace/Site where Incident Occurred					
5. Main Activities, Trades, Services or Products Associated with this Workplace or Site										
6. Number of People Employed at the Workplace/Site (Please tick)										
1 - 4		5 - 9		10 - 20		21 - 50		51 - 100		100 +
B About the Injured or Ill Person										
7. Family Name					8. Given Name/s					
9. Home Address										
10. Date of Birth	/	/		11. Gender		12. Preferred Language				
13. Did the Incident Result in the Death of the Person? (Please tick)								NO	YES	
14. Was the Injured Person Present at the above Workplace or Site										
As an Employee of the above Company				[GO TO 15 & COMPLETE PART B PRIOR TO PART C OR D]						
As Part of their Employment for Another Company – Provide Employer Name & Address Below.						[GO STRAIGHT TO PART C OR D]				
For a reason not Connected with their Employment						[GO STRAIGHT TO PART C OR D]				
15. Job Title					16. Main Duties					
17. Type of Employment (Please tick)			18. What Training has been Provided to the Person (Please tick)				19. Type of Employee (Please tick)			
Full Time Permanent			Induction Training				Wage / Salary Worker			
Full Time Casual			Related to Task				Trainee			
Part Time Permanent			Performed at the time of Incident				Outworker			
Part Time Casual			All the Above				Apprentice			
			None of the Above				Piecemaker (other)			
			Other:				Other (note: most employees will fall into this category).			
							Self Employed			
							Inc. Contract / Subcontractors			
							Unpaid			
							Work Experience			
							Other			

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Injury and Dangerous Occurrence Report Form [Example] [Continued]

C About the Illness					
20. Date (as per Medical Certificate)		/ /			
21. Diagnosis / Description of Illness					
22. Give Details of any Chemical / Product / Process of Equipment involved. Include Details.					
D About the Injury (Answer all Questions) or Dangerous Occurrence (Answer all Excluding 25)					
23. Date and Time of Incident		/ /		: am/pm	
24. Where did the Incident Occur (Give Exact Details)					
25. What was the Injury, as Reported to you (Provide Complete Details, Including Part of Body Affected – e.g. Cut of Finger or Left Hand)					
26. What Led to the Incident / Dangerous Occurrence? (E.G. Leaking Batteries Corroded Shelves)					
27. Exact Cause of the Injury or Dangerous Occurrence (E.G. Shelf Collapsed Spilling Contents to Floor)					
E Outcomes (for Dangerous Occurrence Answer Only 29)					
28. Estimated Date of Resumption of Work			29. Details of any Action that has been or can be Taken to prevent Reoccurrence (Please tick)		
<i>Normal Duties</i>	/	/	<i>P = Proposed / T = Taken</i>	P	T
<i>Short Term Alternative Duties</i>	/	/	<i>Change to Training</i>		
<i>Permanent Alternative Duties</i>	/	/	<i>Equipment Modification</i>		
<i>Not Expected to Return</i>	/	/	<i>Change to Work Procedure</i>		
			<i>Change to Work Environment</i>		
			<i>Other Job Redesign</i>		
			<i>Other Preventative Action</i>		
F About the Person Notifying					
Name			Signature		
Designation			Date		

[End]

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**Appendix 1E: WHS State Regulators**

The table below lists the contact details for each regulatory authority in each state:

AUSTRALIAN CAPITAL TERRITORY (ACT)	Worksafe ACT (ACT WorkCover) Phone: (02) 6207 3000 Email: worksafe@act.gov.au Website: www.worksafe.act.gov.au	
NEW SOUTH WALES (NSW)	WorkCover Authority of NSW Phone: 13 10 50 Website: www.workcover.nsw.gov.au	
NORTHERN TERRITORY (NT)	NT WorkSafe Phone: 1800 019 115 Email: ntworksafe@nt.gov.au Website: www.worksafe.nt.gov.au	
QUEENSLAND (QLD)	Workplace Health and Safety Queensland 1300 369 915 www.deir.qld.gov.au/workplace/index.htm	WorkCover (Queensland) Phone: 1300 362 128 Email: info@workcoverqld.com.au Website: www.workcoverqld.com.au
SOUTH AUSTRALIA (SA)	SafeWork SA Phone: 1300 365 255 Email: help@safework.sa.gov.au Website: www.safework.sa.gov.au	WorkCover SA Phone: 13 18 55 Website: www.workcover.com
TASMANIA (TAS)	WorkSafe Tasmania Phone: 1300 366 322 (Tasmania) / National (03) 6233 7657 Email: wstinfo@justice.tas.gov.au Website: www.worksafe.tas.gov.au	WorkCover Tasmania Phone: 1300 776 572 Email: workcover@justice.tas.gov.au Website: www.workcover.tas.gov.au
VICTORIA (VIC)	WorkSafe Victoria Phone: 1800 136 089 Email: info@worksafe.vic.gov.au Website: www.worksafe.vic.gov.au	
WESTERN AUSTRALIA (WA)	WorkSafe WA Phone: 1300 307 877 Email: safety@commerce.wa.gov.au Website: www.safetyline.wa.gov.au	WorkCover WA Phone: 1300 794 744 Website: www.workcover.wa.gov.au

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Appendix 1F: Safety Data Sheet Example (SDS)

SAFETY DATA SHEET

Section 1: IDENTIFICATION

Ammonium Hydroxide or Ammonia Solution

Product Code: AMHYD/50

Recommended Use: Laboratory reagent

Australian Emergency Services: 000 (24 hours) Australian

Poisons Information Centre: 131 126 (24 hours)

Section 2: HAZARDS IDENTIFICATION

Classified as a **hazardous substance** according to criteria of NOHSC. Classified as a **dangerous good** according to the ADG Code for the Transport of Dangerous Goods by Road and Rail

R Phrases	R34 – Causes burns. R36/37/38 – Irritating to eyes, respiratory system and skin. R50 – Very toxic to aquatic organisms.
S Phrases	S1/2 – Keep locked up and out of reach of children. S26 – In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S36/37/39 – Wear suitable protective clothing, gloves and eye/face protection. S45 – In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). S61 0 Avoid release to the environment. Refer to special instructions/Material Safety Data Sheets.

Section 3: COMPOSITION INFORMATION

Chemical Name	CAS Number	Concentration
Water	7732-18-5	Remainder
Ammonia	1336-21-6	10-32%

Section 4: FIRST AID MEASURES

Eye Contact	Flush eyes with copious amounts of water for at least 15 minutes. Seek medical attention.
Skin Contact	Remove contaminated clothing and wash affected area with soap and water thoroughly. If irritation develops, seek medical attention.
Inhalation	Remove patient to fresh air. If breathing stops, apply artificial respiration and seek medical attention.
Ingestion	DO NOT induce vomiting. Wash mouth out with copious amounts of water. Seek medical attention.
First Aid Facilities	Eye wash station, safety shower and First Aid Kit.
Advice to Doctor	Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media	Dry chemical, Carbon Dioxide or water spray. Avoid getting water in containers.
Hazards for Combustion Products	Toxic and/or corrosive gases may evolve.
Special Protective Precautions and Equipment for Fire Fighters	Wear SCBA (Self-Contained Breathing Apparatus) and full protective equipment (splash suit). Cool containers with flooding amounts of water until fire is well out.
Hazchem Code	2R

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**Section 6: ACCIDENTAL RELEASE MEASURES**

Emergency Procedures	Wear appropriate protective equipment and sure area is well-ventilated. Evacuate any unnecessary personnel and eliminate ignition sources. Containers may explode when heated. Contact with metals may evolve flammable Hydrogen gas. Do not contaminate drains and waterways.
Clean up Methods	Do not touch or walk through spilled material. Wearing appropriate protective equipment absorb with dry earth, sand or other non-combustible material and collect into suitably labelled containers. Do not get water inside the containers.

Section 7: HANDLING AND STORAGE

Precautions for Safe Handling	Wear appropriate protective equipment to avoid exposure, particularly to vapour. Avoid prolonged or repeated exposure and practice good personal hygiene. Open containers slowly.
Conditions of Safe Storage	Store in a cool, DRY, well-ventilated area away from direct sunlight, oxidisers, acids and heat ignition sources. Keep tightly closed when not in use.

Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

National Exposure Standards	Ammonia: [TWA]: 25ppm/17mg/m ³ [STEL]: 35ppm/24mg/m ³
Biological Limit Values	Not available.
Engineering Controls	Ensure adequate ventilation to keep concentrations below the exposure standards.
Personal Protective Equipment	Safety glasses or goggles, gloves and protective clothing.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear, colourless liquid
Odour	Pungent, irritating odour
pH	>10
Vapour Pressure	475.7 – 723.9hPa at 20°C
Vapour Density	0.6
Boiling Point	30-40°C
Melting Point	Not available
Solubility	Soluble in Ethanol, Ether and Water
Specific Gravity	Approx. 0.9
Information for Flammable Materials	Flammable vapours
Upper and Lower Flammable Limits in Air	(Ammonia) 16-25%

Section 10: STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended conditions for use and storage.
Conditions to Avoid	Heating.
Incompatible Materials	Acids, alkalis, alloys, Carbon Dioxide, Water, halogen and halides, metals, metal salts and oxidisers.
Hazardous Decomposition Products	Ammonia and Nitrogen oxides.
Hazardous Reactions	Polymerisation will not occur. Reacts violently with acids and oxidising agents, may form explosive compounds in contact with metal halides, silver compounds or mercury.

Section 11: TOXICOLOGICAL INFORMATION**Health Effects**

Acute:	Eye Contact	Causes burns and irritation, with the risk of blindness.
	Skin Contact	Causes burns and irritation, dermatitis and necrosis.
	Inhalation	May cause severe irritation to the mucous membranes of the respiratory tract resulting in coughing, pulmonary oedema and dyspnea bronchitis.
	Ingestion	Harmful if swallowed and it may cause severe burns, irritation to throat, chest, nausea, coughing, bloody vomiting, collapse, shock and unconsciousness.

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Chronic Prolonged or repeated exposure may cause long-term irritation to the eyes, nose and upper respiratory tract.

TOXICITY DATA	Chemical Name	LD ₅₀ (mg/kg)	RTECS Code
	Ammonia	LD ₅₀ (Oral/Rat): 350mg/kg (29%) LC ₅₀ (Inhalation/Rat): 1:4mg/l/4hr (anhydrous)	

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity	Very toxic to aquatic organisms. Harmful effect due to pH shift.
Persistence and Degradability	Not readily degradable.
Mobility	Not available.
Environmental Fate (Exposure)	Do not contaminate drains and waterways.
Bioaccumulative Potential	Not expected to bio-accumulate.

Section 13: DISPOSAL CONSIDERATIONS

Disposal Methods and Containers	Dispose of in accordance with local authority guidelines.
Special Precautions	Vapours are combustible. Avoid exposure.

Section 14: TRANSPORT INFORMATION

Classified as dangerous goods by the criteria of the Australian Dangerous Goods Code.

UN Number	2672
UN Proper Shipping Name	Ammonia Solution
Class and Subsidiary Risk	8 (Corrosive)
Packing Group	III
Special Precautions	Incompatible in a placard load with: Class 1, Class 4.3, Class 5, Class 6 (if the Class 6 are Cyanides and the Class 8 are Acids), Class 7 and food and food packaging in any quantity.
Hazchem Code	2R

Section 15: REGULATORY INFORMATION

- **Poison Schedule:** S6
- **TWA** (Time Weighted Average): the time-weighted average, airborne concentration over an eight-hour working day, for a five-day working week over an entire working life. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.
- **STEL** (Short-Term Exposure Limit): the average airborne concentration over a 15-minute period which should not be exceeded at any time during a normal eight-hour work day.

Section 16: OTHER INFORMATION

Release Information

Date of Preparation	21 August 2011
Issue Number	1

References

1. National Occupational Health and Safety Commission, *Approved Criteria for Classifying Hazardous Substances* (NOHSC:1008); Australian Government Publication Service: Canberra (2004), 3rd Edition.
2. National Occupational Health and Safety Commission, *List of Designated Hazardous Substances* (NOHSC:10005); Australian Government, Publication Service: Canberra (1999), 2nd Edition.
3. National Transport Commission Australian Code for the *Transport of Dangerous Goods by Road and Rail (ADG Code)*; Canprint: Canberra (2007), Volume 1, 7th Edition.
4. Standards Australia, *Dangerous Goods Initial Emergency Response Guide: Australian Handbook* (SAA/SNZ HB76); Homebush (2004).

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Appendix 1G: Job Safety Analysis Example (JSA)

JSA Number

JOB SAFETY ANALYSIS / RISK ASSESSMENT

Company **Civil Safety**

Work Location

Date

Standard procedure reference(s)

Job Description

Name & Signature of Supervisor

DATE

Special Items / Equipment Required (e.g. Lifting gear, scaffold).

Is a permit required for: (please tick)

Machinery Operation Manual Handling Excavation Trenching Electrical Equipment Confined Space Entry Work at Heights Hot Work

Is ENERGY ISOLATION required for this activity? Yes / No

If YES, identify the energies

Is a MSDS required for this activity? Yes / No

If YES, identify the hazardous substance

THIS JOB SAFETY ANALYSIS / RISK ASSESSMENT HAS BEEN PREPARED BY THE FOLLOWING PERSONS LISTED BELOW

NAME	SIGNATURE	NAME	SIGNATURE

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Tasks to be carried out (Job break down)	Potential hazards identified for the task	Risk level			Control measures and actions to manage that hazard	Risk level		
		C	L	R		C	L	R

JOB SAFETY ANALYSIS / RISK ASSESSMENT CONFIRMATION

Civil Safety Site Supervisor Approval		Signature		Date/...../20.....
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JOB SAFETY ANALYSIS / RISK ASSESSMENT REVIEW PROCESS

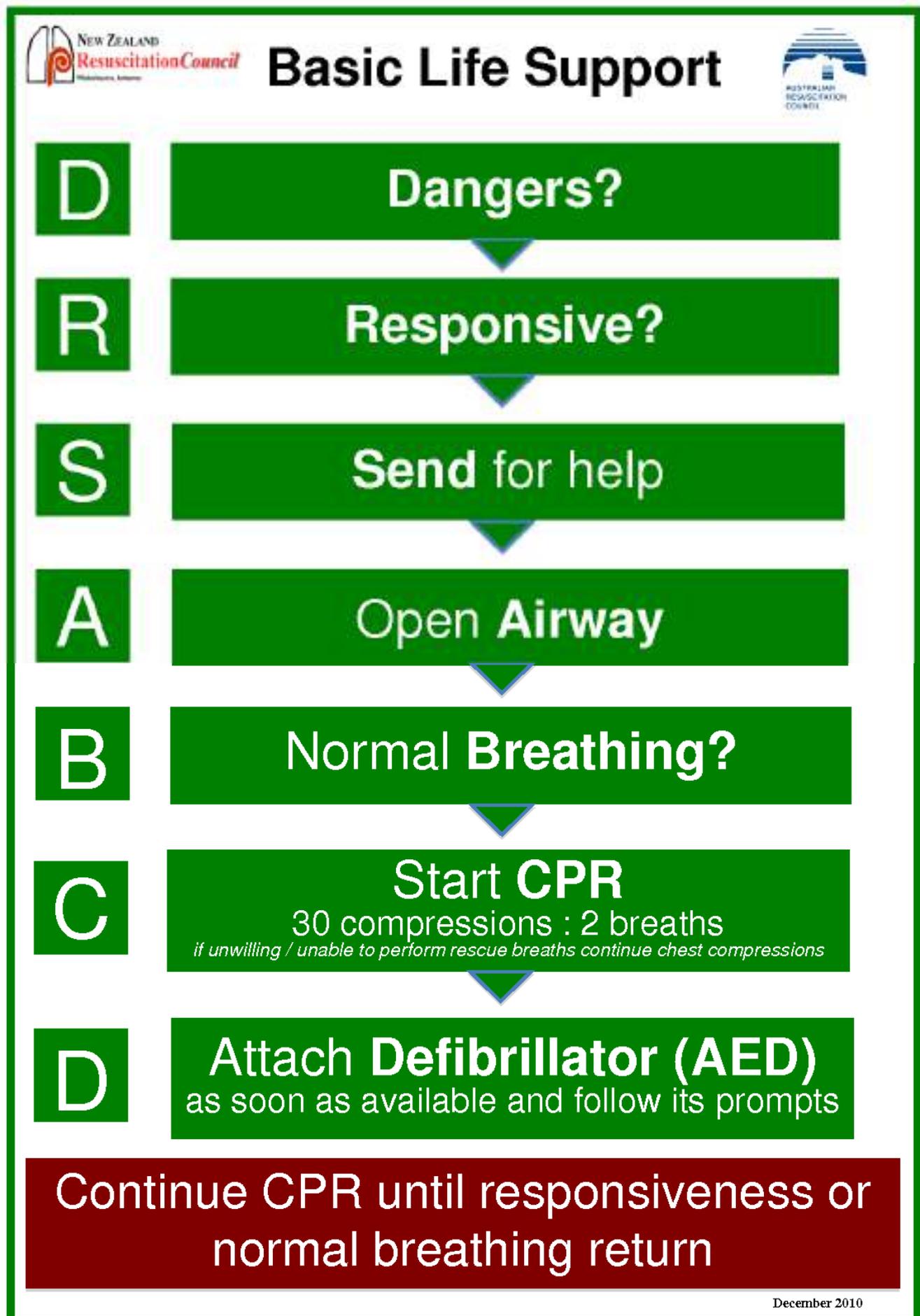
On reviewing this JSA, what changes have been made to the job description – and what alterations could be introduced to the job; which would result in a safer and more effective performance of the stated duties? Please list your suggestions below.

.....	Date/...../20.....
.....	Date/...../20.....
.....	Date/...../20.....

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Appendix 1H: ARC Basic Life Support Poster



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